

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A method of sealing a vessel, comprising:

(a) providing a vessel's body having at least one an open end;

(b) providing a cover having a welding part, where said welding part has a diameter less than the inner diameter of the vessel's body;

(c) placing the cover within said at least one an open end of the vessel's body, thereby an air gap is formed between said vessel's body and the welding part of said cover;

(d) providing a welding induction coil around said vessel's body at the place where the welding part of the cover is located; and

(e) energizing said welding induction coil to generate a pulsed magnetic force sufficient to cause bending a portion of the vessel's body in a radially inward direction around the cover in said air gap, wherein said

pulsed magnetic force has such a value so that (i) said portion of the vessel's body during its movement towards the cover's welding part attains at the impact a speed value in the inward direction in the range of about 250m/sec to 500m/sec and (ii) a contact front line attains at the impact a tangential speed value in the range of about 1000m/sec to 2500m/sec to provide mutual diffusion of atoms of the vessel's body and the cover at their impact, thereby welding said vessel's body and the cover to each other.

2. (Original) The method of claim 1 comprising expanding the vessel's body at the open end before said placing of the cover within said open end of the vessel's body, thereby providing enhanced holding the cover within the vessel's body.

3. (Original) The method of claim 1 comprising forming an undulated zone on the vessel's body before said placing of the cover within the open end of the vessel's body, said undulated zone begins at a distance equal to the size of the cover's welding part, thereby providing enhanced holding the cover within the vessel's body.

4. (Currently Amended) The method of ~~any one of the preceding claims~~ claim 1 wherein said cover includes at least one opening suitable for inserting a pipe therein.

5. (Original) The method of claim 4 comprising:

- providing a technological plug having at least one pin conforming with said at least one opening;
- and
- inserting the technological plug into said at least one opening of the cover before the energizing of the coil, thereby .

6. (Original) The method of claim 5 wherein pins are made of a material as hard as the material of the cover.

7. (Original) The method of claim 5 wherein pins are made of a material harder than the material of the cover.

8. (Original) The method of claim 7 wherein pins are made of hardened steel.

9. (Currently Amended) The method of ~~any one~~  
~~of the preceding claims~~ claim 1 wherein said vessel's  
body and said cover are made of the same material.

10. (Currently Amended) The method of ~~any one~~  
~~of claims 1 to 8~~ claim 1 wherein said vessel's body and  
said cover are made of different materials.

11. (Currently Amended) The method of ~~any one~~  
~~of the preceding claims~~ claim 1 wherein said vessel's  
body and said cover are made of a material selected  
from aluminum, low carbon steel, brass, copper and  
their alloys.

12. (Currently Amended) The method of ~~any one~~  
~~of the preceding claims~~ claim 1 comprising putting on  
an insulated cylinder on the vessels body during the  
energizing said welding induction coil.

13. (Currently Amended) A sealed vessel  
comprising:  
a vessel's body, where said vessel's body had at least  
one open end before the vessel was sealed;

a cover having a welding part, where said welding part has a diameter less than the inner diameter of the vessel's body, thereby an air gap was provided between said vessel's body and the welding part of said cover placed within the said at least one open end of the vessel's body before the vessel was sealed,

wherein said cover being welded to the vessel's body by a pulsed magnetic force causing bending a portion of the vessel's body in a radially inward direction around the cover in said air gap, said pulsed magnetic force has such a value so that (i) said portion of the vessel's body during its movement towards the cover's welding part attains at the impact a speed value in the inward direction in the range of about 250m/sec to 500m/sec and (ii) a contact front line attains at the impact a tangential speed value in the range of about 1000m/sec to 2500m/sec, thereby to provide providing mutual diffusion of atoms of the vessels body and the cover at their impact.

14. (Original) The sealed vessel of claim 13 wherein said cover further includes a brim part, where a value of a diameter of the cover at the brim part is about the value of an inner diameter of the vessel's body, thereby to provide holding the cover within the vessel's body before the vessel have been sealed.

15. (Currently Amended) The sealed vessel of claim 13  
~~or 14~~ wherein said cover includes at least one opening suitable  
for inserting a pipe therein.

16. (Currently Amended) The sealed vessel of ~~any one~~  
~~of claims 13 to 15~~ claim 13 wherein a portion of the vessel's  
body at the open end is expanded.

17. (Currently Amended) The sealed vessel of ~~any one~~  
~~of claims 13 to 15~~ claim 13 wherein the vessel's body is  
undulated at the distance equal to the size of the cover welding  
part from the open end.

18. (Currently Amended) The sealed vessel of ~~any one~~  
~~of claims 13 to 17~~ claim 13 wherein said vessel's body and said  
cover are made of the same material.

19. (Currently Amended) The sealed vessel of ~~any one~~  
~~of claims 13 to 17~~ claim 13 wherein said vessel's body and said  
cover are made of different materials.

20. (Currently Amended) The sealed vessel of ~~any one~~  
~~of claims 13 to 19~~ claim 13 wherein said vessel's body and said

cover are made of a material selected from aluminum, low carbon steel, brass, copper and their alloys.

21. (Currently Amended) A welding induction coil comprising at least a one-turn coil having two electrodes configured for applying pulsed high voltage thereacross, wherein said welding induction coil is configured for use with an apparatus for sealing a vessel including:  
a vessel's body having at least one open end, and  
a cover having a welding part, where said welding part has a diameter less than the inner diameter of the vessel's body, thereby providing an air gap between said vessel's body and the welding part of said cover when the cover is placed within said at least one open end of the vessel's body;

wherein said welding induction coil is capable configured for and operable to generate a pulsed magnetic force causing bending a portion of the vessel's body, placed within a working zone of said welding induction coil, in a radially inward direction around the cover in said air gap, said pulsed magnetic force has such a value so that (i) said portion of the vessel's body during its movement towards the cover's welding part attains at the impact a speed value in the inward direction in the range

of about 250m/sec to 500m/sec and (ii) a contact front  
line attains at the impact a tangential speed value in the  
range of about 1000m/sec to 2500m/sec to provide mutual  
diffusion of atoms of the vessel's body and the cover at  
their impact, and thereby to weld said cover to the  
vessel's body.

22. (Original) The welding induction coil of claim 21 wherein a canal is formed into a body of the coil for providing a passage of cooling liquid therethrough.

23. (Original) The welding induction coil of claim 22 wherein said liquid is water.

24. (Currently Amended) The welding induction coil of  
~~any one of claims 21 to 23~~ claim 21 wherein said pulsed high voltage is in the range of about 3kV to 10kV.

Claim 25 (Cancelled).